

Date: Monday, 12/11/2006 12:53:58 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 29846
 Estimate Number : 10353
 P.O. Number : N/A
 This Issue : 12/11/2006 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : SMALL /MED FAB
 Previous Run : 28791B
 Written By : 10/12/11
 Checked & Approved By :
 Comment : Est Rev:A New Issue 05-11-07 JLM
 Est Rev:B Now 6061-T6 06-06-23 JLM

Drawing Name : STEP LEG
 Part Number : D2278
 Drawing Number : D2278 REV E
 Project Number : N/A
 Drawing Revision : E
 Material : N/A
 Due Date : 12/23/2006 Qty: 60 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6S080	6061-T6 .080 Sheet 
		Comment: Qty.: 1.0306 sf(s)/Unit Total : 61.8345 sf(s) Material: 6061-T6 sheet (QQ-A-250/8) 0.080" Thick (M6061T6S.080) M102651 x 51.5300 Identify as D2278 10.306 -> Batch: M102723 x 10 m1 06 12 18 (60)
2.0	WATER JET	FLOW WATER JET 
		Comment: FLOW WATER JET 1-Cut as per Dwg D2278 Dwg Rev: E Prog Rev: E 10/12/18 (60) f
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE 10/12/18 (60) f
4.0	QC8	SECOND CHECK 
		Comment: SECOND CHECK 10/12/19 60
5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1 
		Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005.4.1 10/12/01 06 10/01/02 (60x) 10/01/02 (60x)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/01/08
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: STEP LEG

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Seq. #: Machine Or Operation:

Description :

6.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

MF. 07-01-04

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

MF. 07-01-04

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

MF. 07-01-08

Job Completion



07-01-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	29846
Description: Leg	Part Number:	D2278
Inspection Dwg: D2278	Rev: E	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

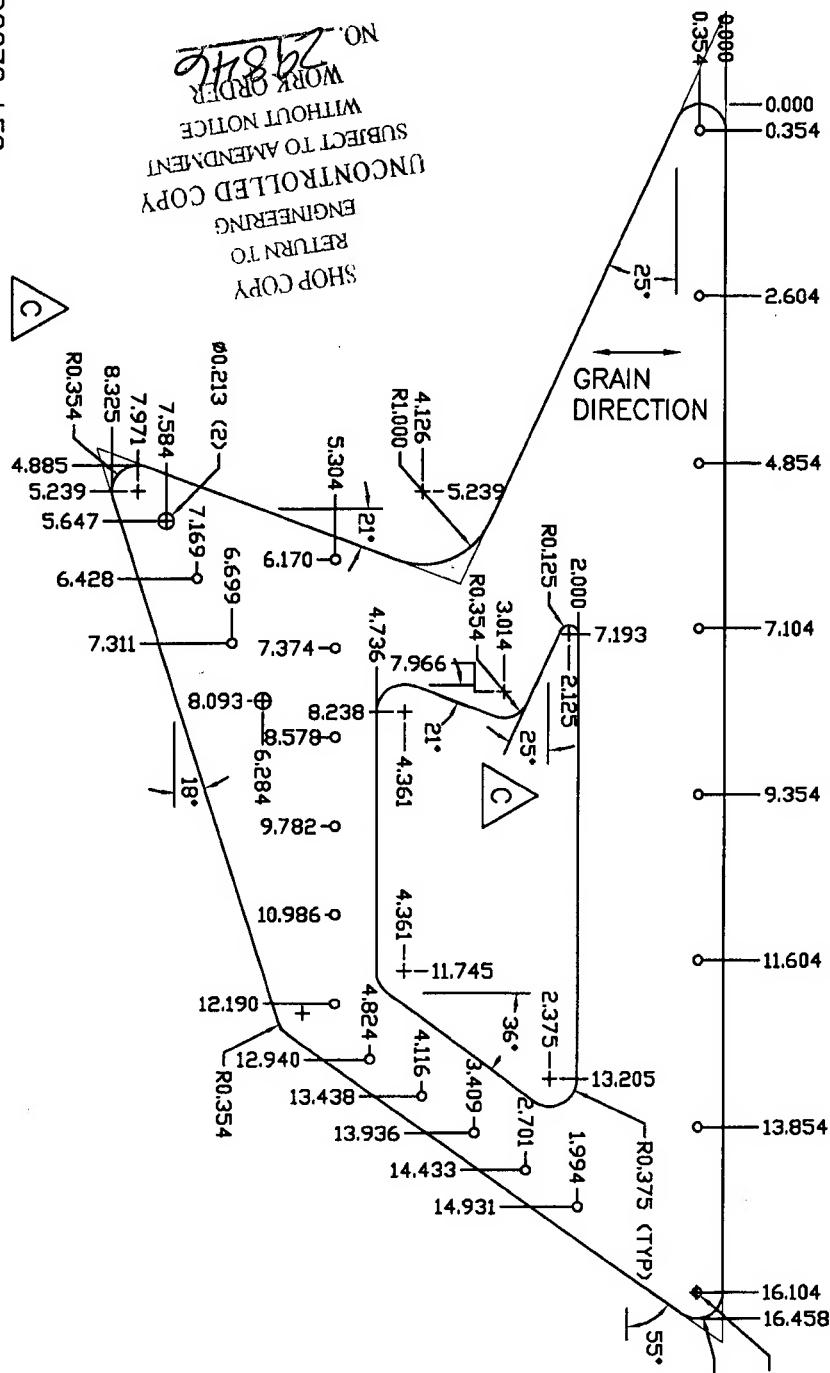
X First Article Prototype

Measured by:	<i>M. M</i>	Audited by:	<i>A</i>	Prototype Approval:	N/A
Date:	06-12-18	Date:	06/12/19	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.10.12	New Issue P/O D2582	KJ/JLM	
B	06.03.08	Dwg Rev. changed	KJ/JLM	
C	06.06.23	Dwg Rev. changed	KJ/JLM	✓

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RELEASE



DESIGN	DRAWN BY	DRAWN BY	CB	DART AEROSPACE	CB	CB	PH	CHECKED	APPROVED	DRAWING NO.	DATE	TIME	LEG	06.05.29	95.02.16	CHANGED RADUIS TO 0.354	C	05.11.14	ADD FINISHING NOTE	D	06.05.29	06.05.29	ADD 6061-T6 MATERIAL	E
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DART

